

T 704 / 1206.ENG

# KÖSTER KB-Pox IN

Low viscosity, epoxy injection resin for structural repair of cracks

# **Product Description:**

Turkish brand name > KÖSTER KB-Pox IN

KÖSTER KB-Pox IN is a solvent free, low viscosity, two component epoxy injection resin for structural repair of cracks.

Due to its high compressive and adhesive tensile strength, KÖSTER KB-Pox IN permanently seals cracks and joints where structural strength is required.



### **Technical Data:**

Compressive strength D	<u>DIN 53454</u> >70,0 N / mm <sup>2</sup>
Flexural strength	DIN 53452 > 35,0 N / mm <sup>2</sup>
E-module DIN 53457	3000 N / mm <sup>2</sup>
View - A component	liquid
View - B component	liquid
Color - A component	clear transparent
Color - B component	yellowish transparent
Viscosity	600 - 800 mPa.s (+23°C)
Density	1,02 gr / cm <sup>3</sup>
Pot life	app. 35 minutes (+20°C / 1 lt)
Reaction time	app. 1 hour

Cure completion time	app. 7 days
Uygulama sıcaklığı	min. +5 <sup>0</sup> C
Mixing ration	1:0,80 - A:B(weight)

## Field of Application:

KÖSTER KB-Pox IN is used in cases where crack flanks or unequal structural members have to be bonded together and acquire structural strength.

## Mixing:

The A and the B component are recommended to be mixed at 20°C in the above stated mixing ratio using a slowly rotating electrical mixer preferably equipped with a KÖSTER Resin Stirrer. The material must be mixed until it is streak free and homogeneous in appearance.

Mix only that quantity that can be used within its pot life.

# **Application:**

**To Gravity Feed Cracks -** Blow vee-notched crack clean with oil-free compressed air. Pour mixed material into vee-notched crack.

Continue placement until cracks are completely filled. Prior to filling, sea underside of slab if cracks reflect through.

**To Pressure Inject Cracks -** Use KÖSTER Manual Injection Press or electrical injection pump.

The placement of the injection packers depends on the course of the crack. Use KÖSTER KB-Pox Adhesive of KÖSTER Chemifix 100 to seal the cracks. When the seal has cured, inject KÖSTER KB-Pox IN with steady pressure. Consult Technical Service for additional information.



T 704 / 1206.ENG

# **Consumption:**

Approx 1,1 kg / I void

### Packaging:

KÖSTER KB-Pox IN 9 kg SET



#### **Cleaning of Tools:**

Clean tools with suitable polyurethane solvent while stil wet.

**Storage and Shelf Life:** Store in a dry and cool environment (at temperatures above +5C), unopened in its original package. Do not leave in the sun and protect from frost. Shelf life is 6 months.

#### Caution:

Avoid contact with skin and eyes. Wear suitable protective clothing, gloves and eye / face protection. After contact with skin, wash immediately with plenty of water and soap. case of contact with eyes, rinse immediately with plenty of water and seek medical advice. For additional references to safety-hazard warnings, regulations the transport regarding and waste management please refer to the relevant Material Safety Data Sheet.

When carrying out injection works, make sure to protect the surroundings from injection resin that may be discharged from the wall, packers, boreholes etc. due to the pressurized mode of injection or accidentally. Do not stand directly behind the packers during injection.

Legal Notes: This guide has been issued to provide details regarding the use and application of our products, which can be used in very wide and various areas and to demonstrate the general technical details. This information reflects the knowledge and expertise of our company and is of recommendation nature. Especially, the details regarding implementation and final use are provided with good will to cover the storage, handling and application of our products under normal and recommended conditions. Products, application surfaces, areas and application conditions vary in practice. Therefore, it is of utmost importance to make sure you are applying the right product, at the right conditions and places. Since KÖSTER cannot check how its products are used, it does not accept any responsibility regarding the results of the application and does not provide any guarantees. Information provided here or written/verbal information provided by KÖSTER employees should solely be considered as recommendation. KÖSTER employees to visit the application area do not create any supervisor responsibilities on our part. The product users (user) should test the suitability of the product they are planning to use for the respective application and purpose. KÖSTER has the right to modify its products without announcement. Acceptance of all orders is based on our current sale and transportation terms and conditions. Users should act cautious and observe and protect their own interests and property rights. They are even obliged to act in this manner. This guide only covers KÖSTER products and is not valid for products of other companies. Only the written announcements of our company are valid regarding matters that require technical support provided by us. This technical document is valid until a new version is printed and supersedes all previous versions.

Revision Date: 17-04-2023