

T 704 / 1004.ENG

KÖSTER® KB-Pox LF-VS Struktur

Epoxy based, textured floor coating

Product Description:

Turkish product name > KÖSTER KB-Pox LF-VS Struktur

KÖSTER KB-Pox LF-VS Struktur is a epoxy based, 2 component, solvent free and tixotrope floor coating.

The materials tixotrop properties give it a unique textured surface look and non-skid properties. In combination with suitable primers like KÖSTER KB-Pox LF-BM it is possible to create economic and high quality flooring systems for industrial appliacations with a good visual optic and high mechanical resistance.

KÖSTER KB-Pox LF-VS Struktur is also suitable to be applied on self levelling epoxy coatings or broadcast coating systems.



Standard Colors:

RAL 7001, RAL 7003, RAL 7004, RAL 7015, RAL 7023, RAL 7030, RAL 7032, RAL 7033, RAL 7034, RAL 7035, RAL 7036, RAL 7037, RAL 7038, RAL 7040, RAL 7042, RAL 7045, RAL 7047

Please contact us for other colours.

Applications:

Economical industrial floor coating in areas like production plants, sales rooms, warehouses.

Technical Data:

Viscosity			viscous
Pot life	aı	op. 35 minu	te (+20°C / 1 lt)
Curing time app	. 24 hour	(+23°C and	% 50 moisture)
Density (mixing)		ā	pp. 1,55 g / cm ³
Final chemical and ph 7 days.	ıysical valı	ues are read	thed at the end of
Application temperat	ure		min. +10°C
Compressive strengtl	h (28 da	ys) EN 196-	1 90,0 N / mm ²
Tensile strength (15 days)	EN 196-1	26,5 N / mm ²
Adherence			4,2 N / mm ²
Mixing ratio		5:1-7	A: B (by weight)

Chemical Resistance:

Name of Chemical	Resistance
Motor oil	+
Hidrolic fluid	+
Pure water	+
Acetic acid % 10	+ (loss of shine)
Sulphuric acid % 10	+ (loss of shine)
Sulphuric acid % 30	+ (loss of shine and color)
Caustic soda % 20	+
Xylene	+ (15 days)
Solvent naphta	+
Javel water % 14	+
Petrol / super	+
Fruit juice (bottled)	+



T 704 / 1004.ENG

Sugar solution	+
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Note: 23 °C ve % 50 R.H. conditions, tested for 45 days (if not noted otherwise)

Characteristics:

- Tough hard
- Textured surface
- High mechanical resistance
- High abrasion resistance
- Physiological harmless after curing

Instructions:

Surface Preparation:

Surfaces must be clean, sound and dry. Dust, oil, grease, old coatings, laitance, efflorence, rust, curing compounds, waxes, form oil and similar contaminations should be cleaned or removed prior to application.

Surfaces must be prepared by mechanical means e.g. Blastrac shot blasting.

Minimum requirements are;

- Free of cement laitance, dust, oil, fat and other contaminants
- Open textured, absorbent surface
- Pull of strength min 1,5 N/mm²
- Concrete residual moisture max. 4 %

Do not apply on concrete surfaces with rising damp conditions.

Application of Primer / Stratch Coat:

Depending on substrate conditions the surface must be prepared non-porous by applying a primer and / or scratch coat with KB-Pox 002 and KB-Pox 008, which must be lightly sprinkled with clean, dry quartz sand.

After curing, remove excess sand carefully.

Preparation of Mixture:

Condition material to room temperature. Premix A and B components. Add B component to A component and mix until uniform in color. Transfer mixture to clean container and mix again for at least 1 minute. Mixing should be done with low speed drill and mixing paddle.

Application of KÖSTER KB-Pox LF-VS Struktur:

Use a notched rake or roller to apply KB-Pox LF-VS Struktur evenly with the same layer thickness. Without waiting work the surface with a textured foam roller (picture 2) to give the surface a uniform textured look.

Prior to, during and after the application the temperature of the substrate must be at least $+3^{\circ}\text{C}$ above the current dew point temperature.

Consumption:

KÖSTER KB-Pox LF- VS Struktur 0,6 - 1,0 kg /m²

Packaging:

KÖSTER KB-Pox LF-VS Struktur	18 kg SET
A component	15 kg
B component	3 kg



Cleaning of Tools:

Clean epoxy with a suitable epoxy thinner or solvent like Xylene while still wet. Cured material can only be removed mechanically.

Notes:

- Do not apply below 8 °C or if temperatures below 5 °C are expected within 24 hours.
- Do not apply on wet or frozen surfaces
- Do not apply on dusting or weak surfaces. If in doubt, perform adhesion test.
- Cold temperatures lengthen and hot temperatures shorten pot life and curing time of material.



T 704 / 1004.ENG

- High levels of humidity might prevent proper curing of material.
- Do not add solvents or thinners.
- If in doubt perform adhesion test before application.
- Do not apply on concrete which is fresher than 3-4 weeks.

Storage:

Store in dry conditions and at room temperatures, in original containers.

Shelf life:

6 months.

Health and Safety:

Avoid inhaling the vapours and contact with skin. Wear suitable protective clothing, gloves and eye / face protection. Adequate ventilation of the working area recommended. After contact with skin, wash immediately with plenty of water and soap. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. When using do not eat, drink, smoke and keep away from sources of ignition. For additional references to safetyhazard warnings, regulations regarding the transport and waste management please refer to the relevant Material Safety Data Sheet.



1020

KÖSTER YAPI KİMYASALLARI İNŞ. SAN. ve TİC. A.Ş.

GEBKİM Kimya İhtisas OSB Atatürk Bulvarı No: 6 41455 DİLOVASI / KOCAELİ

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DOP NO: 018

EN 1504-2

KB-Pox LF-VS Struktur Epoxy based, textured floor coating

Coating application (C) 1.3/2.2

Permeability to water vapour	Class I
Permeability to CO2	CO2 so > 50 m
Capillary absorption and permeability to water	W < 0,1 kg/m²,h 0,5
Pull-Off	With traffic load Crack dosure or flexible Systems 2-1,5 N/m=2 (1,0)b
Response to Fire	E
Dangerous Materials	Materials 5.3 appropriate

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